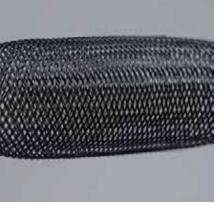
# MONOFLEX® PEEK







# Monoflex®PEEK PRODUCT HIGHLIGHTS



Maximum Operating Temperature: 260°C



**Exhibits Low Outgassing** 



RoHS/REACH Compliant



**Flame Resistant** 



Halogen Free

Atkins & Pearce's Monoflex® PEEK is the ideal expandable sleeving for aerospace and automotive industries, and is a biomaterial used in biomedical applications such as medical implants. Being made of the thermoplastic polymer Polyether Ether Ketone (PEEK), makes this particular sleeving ideal for environments that are very concerned with cleanliness. It easily tolerates several sterilization protocols and can withstand thousands of sterilization cycles. Monoflex® PEEK also does very well in high temperature environments and is inherently flame resistant. This self-extinguishing sleeving exhibits low outgassing and has high lubricity.

Monoflex® PEEK is available in a couple of colors to assist in special identification for safety and other needs. Below is a complete list of the standard sizes we offer in this sleeving. Additionally, cut lengths are available upon request.

NOMINAL ID	MAX EXPANSION	WALL THICKNESS
1/8 inch	5/16 inch	0.025 inch
1/4 inch	9/16 inch	0.025 inch
3/8 inch	5/8 inch	0.025 inch
1/2 inch	1 inch	0.025 inch
3/4 inch	1-3/8 inch	0.025 inch
1 inch	1-5/8 inch	0.025 inch

For additional information on Monoflex® PEEK's features and color offerings please contact our Sales & Marketing Team via phone or email at the addresses below.



# MONOFLEX° PEEK

## **Performance Metrics**

PROPERTY (TEST)	RESULT		
Abrasion (ASTM D-4060)	8,000 cycles		
Hardness, Shore D (ASTM D-2240)	84.5		
Heat Age @ 168 Hours (ASTM D-3045)	No cracking, melting, or deformation		
Limiting Oxygen Index (ASTM D-2863)	24%		
Low Temperature Flexibility (below freezing)	No cracking or deformation		

## **Thermals**

MAX OPERATING TEMPERATURE	MELTING POINT		
260°C / 500°F	343°C / 649°F		

<b>Chemical Resistance</b>	Poor	Fair	Good	Excellent
Degradation by Alcohols				
Degradation by Alkali				
Degradation by Hydrocarbons				
Degradation by Ketones				
Degradation by Organic Acids				
Degradation by Strong Acids				
Degradation by UV Light				

## **Monofilament Properties**

### SINGLE-STRAND DIAMETER

0.01 inch

#### **DENSITY**

1.3 g/cc

### SINGLE-STRAND TENSILE STRENGTH

4 lbs. (minimum)

### **MOISTURE ABSORPTION**

0.07% - 0.45%

#### **OUTGASSING**

Low Outgassing



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LAST REVISED: April 2023 | The suggested application is provided by Atkins & Pearce merely as an additional tool to assist in making an appropriate selection. This is only provided to serve as suggestions of sleeving that may be appropriate based on certain criteria and should not be relied upon as determinative or as a substitute for customer testing. Many variables exist in a sleeve's flexibilities, resistances, and treatment. Final product selection should always be confirmed through the customer's own testing process to determine if a specific product is the correct choice for a particular application. Atkins & Pearce is not responsible for selections made by the customer using any of the reference material provided. For optimal performance in specific systems, we strongly recommend that customers conduct exhaustive tests in their own lab and consider retaining samples for their future internal reference. The importance of product testing and data validation cannot be overstated. As the customer, you and your company are responsible for appropriately testing all Atkins & Pearce makes no representation or warranty, expressed or implied, at law or in equity, in respect of the information provided, including, without limitation, with respect to merchantability or fitness for any particular purpose, which representations or warranties are hereby expressly disclaimed.